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Name	S. Schwob	Double Push-Button as Spare Part for Profi 2200-3060	
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TOPIC: The old double push-button (ETG Art. No. 143765) is no longer available, and is replaced by the new push-button (ETG Art. No. 143822) as replacement assembly.

(1) Products concerned, supplementary details


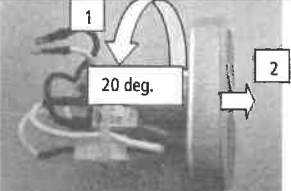
Profi 2200-3060, but only as a spare part for the double push-button.

(2) Description


The production of the old double push-button has come to an end, and cannot be purchased anymore.

The structural shape of the double push-button is no longer produced.

The divided construction unit only is available with a separate push-button and a switching unit.

<p>Old double push-button ETG Art. No. 143765</p>	
<p>New push-button ETG Art. No. 143822</p> <p>Note! By means of the following procedure, the push-button can be removed from the switching unit:</p> <ol style="list-style-type: none"> 1. Hold the switching unit tight and rotate the button by 20 deg. 2. Then pull off the push-button. 	

Particular features during replacement

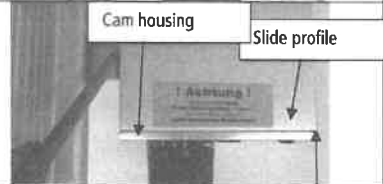
<p>Remove the threaded pin.</p>	
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Disassemble the double push-button, and pull off the cable connectors.

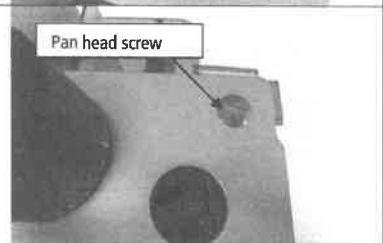


Open the stop, and set the rotary knob to 15 mm. Use a pencil to mark the position on the flat bar.
Note! Note the position of the cam housing relative to the slide profile (for example, flush on the right-hand side).



Note the position (for example, flush on the right-hand side)

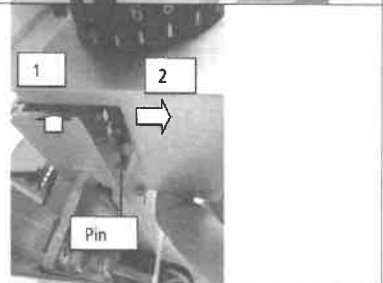
Use a hot air drier to remove the pan head screw as this has been stuck by using screw lock fluid.
Note! Use a screwdriver 12.
Replace the pan head screw by a replacement pan head screw.



Remove the four countersunk screws.

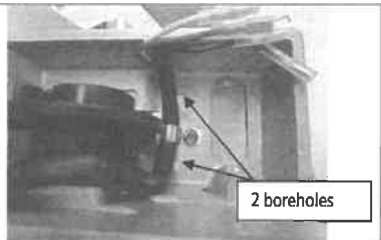


(1) Lift the cam housing by 7 mm, then remove the pin from the adjustment curve.
(2) Then the cam housing can be removed to the side.

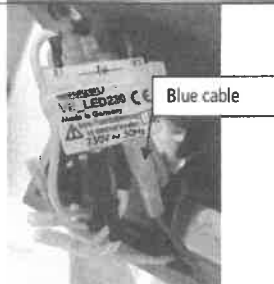


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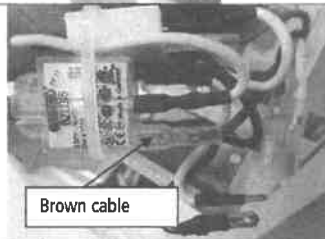
The two boreholes must not be covered up by the cable as they are used for countersunk screws.



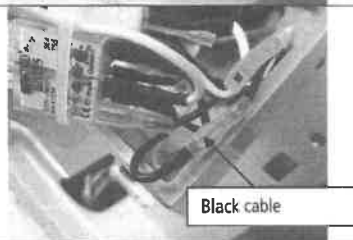
Connect the blue cable to the series resistor on X2.



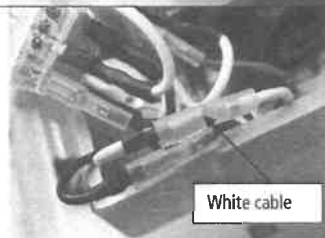
Connect the brown cable to the switching unit on 21.



Connect the black cable to the black cable bridge.



Connect the white cable to the white cable bridge.

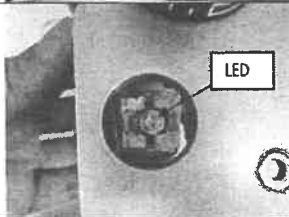


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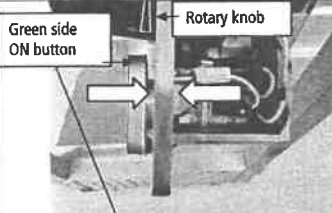
Place the switching unit with mounting parts inclined into the cam housing.



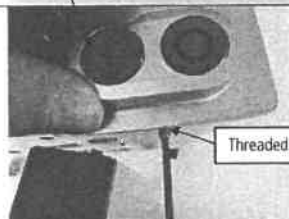
Place the cam into the borehole and position concentrically.



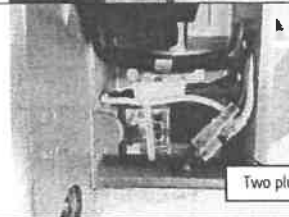
Push the ON button into the borehole with the green side towards the rotary knob.
Press the switching unit and the push-button towards each other until they audibly engage.



Adjust the button, press on, and attach with the threaded pin.
Attention!
Glue the threaded pin with screw locking (blue) and tighten it only lightly. Otherwise, the button can be damaged.



Lay the white and black cable as shown in the picture, and press the two plugs into the cam housing.
Note! Do not wedge in the cables when mounting the cam housing.

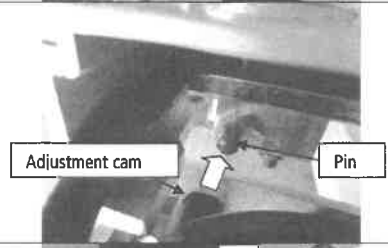


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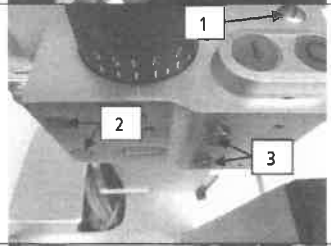
Set the rotary knob to 15 mm.
Push the stop up to the mark by lateral pressure.



Arrange the pin in the adjustment cam.



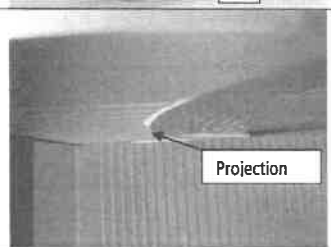
Note! Fit the screws with the "blue" screw lock.
 (1) Pre-install the replacement pan head screw, and place the slide bar in the sink.
 (2) Pre-install the two short countersunk screws.
 (3) Pre-install the two long countersunk screws.
 (4) Align the cam housing to the slide profile as it was been before (flush on the right side for example).
 (5) Tighten all screws.



Check the following points:
Note! When the slide is folded down, it must not be possible to open the stop.
When the stop is open, it must not be possible to fold down the slide.

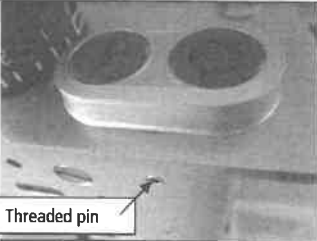
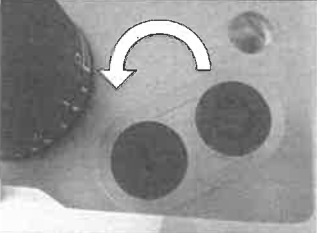
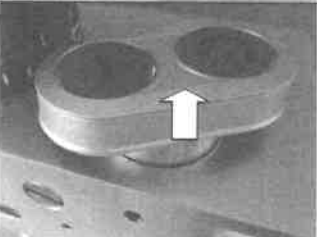


Note! When the stop is closed, the knife must be covered, i.e. the stop is at least 1.2 mm above the knife.



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Disassembling button

Remove the threaded pin.	
Rotate the button by 20 deg.	
Pull the button out.	

(3) Functions

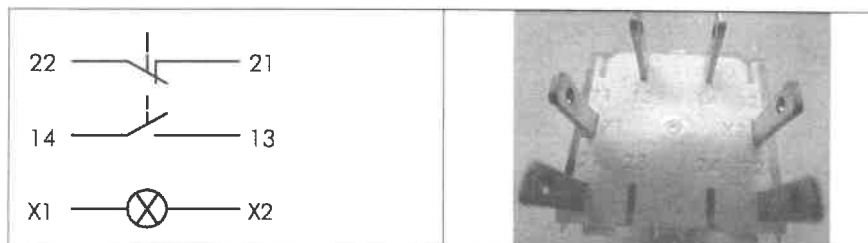
The button must be used as a spare part only.

(4) Spare parts packages:


The spare parts assembly has the Art. No. 143822.


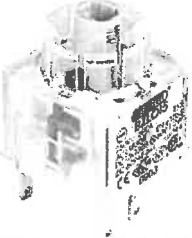


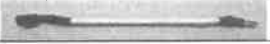



(5) Enclosure

Connection diagram Profi 2200-3060 230V Double push-button ETG 143822



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<p>Fit LED. Note! Watch polarity when connecting LED: + ... X1 / - ... X2</p>	
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Supply line of the machine 0.75 sqmm 	Cable bridge	Double push-button switching unit 	Ballast LED, VE_LED230 
-	Single blue cable bridge 1 x 0.75 sqmm, 80 mm 	X2	X2
-	Single white cable bridge 1 x 0.75 sqmm, 80 mm 	X1	X1
-	Black double bridge 2 x 0.75 sqmm, 60 mm 	22 / 13	-
-	White double bridge 2 x 0.75 sqmm, 60 mm 	14	X1
Blue cable	-	-	X2
Brown cable	-	21	-
Black cable	Black double bridge 2 x 0.75 sqmm, 60 mm 		
White cable	White double bridge 2 x 0.75 sqmm, 60 mm 