

**DIGITAL CONTROLLER**

**XR02CX**

1	General warnings	1
2	General description	1
3	Regulation	1
4	Defrost	1
5	Front panel commands	1
6	Parameters	1
7	Installation and mounting	2
8	Electrical connections	2
9	How to use the hot key	2
10	Alarm signalling	2
11	Technical data	2
12	Connections	2
13	Default setting values	2

**1 GENERAL WARNINGS**

**1.1 PLEASE READ BEFORE USING THIS MANUAL**

- This manual is part of the product and should be kept near the instrument for easy and quick reference.
- The instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.
- Check the application limits before proceeding.

**1.2 SAFETY PRECAUTIONS**

- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture: use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to prevent formation of condensation
- Warning: disconnect all electrical connections before any kind of maintenance.
- Fit the probe where it is not accessible by the End User. The instrument must not be opened.
- In case of failure or faulty operation send the instrument back to the distributor or to "Dixell S.r.l." (see address) with a detailed description of the fault.
- Consider the maximum current which can be applied to each relay (see Technical Data).
- Ensure that the wires for probes, loads and the power supply are separated and far enough from each other, without crossing or intertwining.
- In case of applications in industrial environments, the use of mains filters (our mod. FT1) in parallel with inductive loads could be useful.

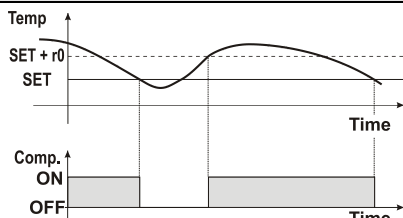
**2 GENERAL DESCRIPTION**

Model XR02CX, format 32 x 74 x 50 mm, is a digital thermostat, with off cycle defrost, designed for refrigeration applications at normal temperature. It provides a relay output to drive the compressor. It is also provided with 2 NTC probe input. The instrument is fully configurable through special parameters that can be easily programmed through the keyboard or the by HOT-KEY.

**3 REGULATION**

**3.1 THE REGULATION OUTPUT**

The regulation is performed according to the temperature measured by the thermostat probe with a positive differential from the set point: if the temperature increases and reaches set point plus differential the compressor is started and then turned off when the temperature reaches the set point value again.



In case of fault in the thermostat probe the start and stop of the compressor are timed through parameters Cy and Cn.

**4 DEFROST**

Defrost is performed through a simple stop of the compressor. Parameter id controls the interval between defrost cycles, while its length is controlled by parameter Md.

**5 FRONT PANEL COMMANDS**



<b>SET</b>	To display target set point, in programming mode it selects a parameter or confirm an operation
	(DEF) To start a manual defrost
	(UP) In programming mode it browses the parameter codes or increases the displayed value
AUX	(DOWN) In programming mode it browses the parameter codes or decreases the displayed value

**KEYS COMBINATION**

+	To lock or unlock the keyboard
<b>SET</b> +	To enter in programming mode
<b>SET</b> +	To return to room temperature display

LED	MODO	SIGNIFICATO
	On	Compressore enabled
	Flashing	Anti short cycle delay enabled (AC parameter)
	On	Defrost in progress
	Flashing	Dripping in progress
	On	Measurement unit
	Flashing	Programming mode
	On	Measurement unit
	Flashing	Programming mode

**5.1 HOW TO SEE THE SET POINT**

1. Push and immediately release the **SET** key, the set point will be showed;
2. Push and immediately release the **SET** key or wait about 5 sec to return to normal visualisation.

**5.2 HOW TO CHANGE THE SETPOINT**

1. Push the **SET** key for more than 2 sec to change the Set point value;
2. The value of the set point will be displayed and the "°C" or "°F" LED starts blinking;
3. To change the Set value, push the o or n arrows within 10 sec.
4. To memorise the new set point value push the **SET** key again or wait for 10 sec.

**5.3 HOW TO START A MANUAL DEFROST**

Push the DEF key for more than 2 sec and a manual defrost will start.

**5.4 HOW TO CHANGE A PARAMETER VALUE**

To change the parameter's, value operate as follows:

1. Enter the Programming mode by pressing the **SET+DOWN** keys for 3 sec ("°C" or "°F" LED starts blinking).
2. Select the required parameter. Press the **SET** key to display its value
3. Use **UP** or **DOWN** to change its value.
4. Press **SET** to store the new value and move to the following parameter.

To exit: press **SET+UP** buttons or wait for 15 sec without pressing any key.

**NOTE:** the set value is stored even when the procedure is exited by waiting the time-out to expire.

**5.5 HIDDEN MENU**

The hidden menu includes all the parameters of the instrument.

**HOW TO ENTER THE HIDDEN MENU**

1. Enter the Programming mode by pressing the **SET+DOWN** keys for 3s ("°C" or "°F" LED starts blinking).
2. Released the keys, then push again the **SET+DOWN** keys for more than 7s. The L2 label will be displayed immediately followed from the Hy parameter.  
**NOW YOU ARE IN THE HIDDEN MENU.**
3. Select the required parameter.
4. Press the **SET** key to display its value
5. Use **UP** or **DOWN** to change its value.
6. Press **SET** to store the new value and move to the following parameter.

To exit: Press **SET+UP** or wait for 15 sec without pressing any key.

**NOTE1:** if no parameter is present in L1, after 3 sec the "nP" message will be displayed. Keep the keys pushed till the L2 message will be displayed.

**NOTE2:** the set value is stored even when the procedure is exited by waiting the time-out to expire.

**HOW TO MOVE A PARAMETER FROM THE HIDDEN MENU TO THE FIRST LEVEL AND VICEVERSA.**

Each parameter present in the HIDDEN MENU can be removed or put into "THE FIRST LEVEL" (user level) by pressing **SET+DOWN**. In HIDDEN MENU when a parameter is present in First Level the decimal point is on.

**5.6 TO LOCK THE KEYBOARD**

1. Keep pressed for more than 3 sec the **UP** and **DOWN** keys.
2. The "OF" message will be displayed and the keyboard will be locked. If a key is pressed more than 3 sec the "OF" message will be displayed.

**5.7 TO UNLOCK THE KEYBOARD**

Keep pressed together for more than 3 sec the **UP** and **DOWN** keys till the "on" message will be displayed.

**6 PARAMETERS**

**REGULATION**

Hy	<b>Differential:</b> (0.1 to 25°C; 1 to 45°F) differential for set point. Compressor Cut IN is SET POINT + differential (Hy). Compressor Cut OUT is when the temperature reaches the set point.
LS	<b>Minimum SET POINT:</b> (-55°C to SET; -67°F to SET) sets the minimum value for the set point.
US	<b>Maximum SET POINT:</b> (SET to 99°C; SET to 99°F) set the maximum value for set point.
o1	<b>First probe calibration:</b> (-9.9 to 9.9°C; -17 to 17°F) allows to adjust possible offset of the first probe.
P2	<b>Evaporator probe presence:</b> n= not present; y= the defrost stops by temperature.
oE	<b>Second probe calibration:</b> (-9.9 to 9.9°C; -17 to 17°F) allows to adjust possible offset of the second probe.
od	<b>Outputs activation delay at start up:</b> (0 to 99min) this function is enabled at the initial start up of the instrument and inhibits any output activation for the period of time set in the parameter.
AC	<b>Anti-short cycle delay:</b> (0 to 50 min) minimum interval between the compressor stop and the following restart.
Cy	<b>Compressor ON time with faulty probe:</b> (0 to 99min) time during which the compressor is active in case of faulty thermostat probe. With Cy=0 compressor is always OFF.
Cn	<b>Compressor OFF time with faulty probe:</b> (0 to 99min) time during which the compressor is OFF in case of faulty thermostat probe. With Cn=0 compressor is always active.

**DISPLAY**

CF	<b>Measurement unit:</b> (°C; °F) °C =Celsius; °F =Fahrenheit. <b>WARNING:</b> When the measurement unit is changed the SET point and the values of the parameters Hy, LS, US, oE, o1, AU, AL have to be checked and modified if necessary.
rE	<b>Resolution (only for °C):</b> (dE; in) dE= decimal between -9.9 and 9.9°C; in= integer
Ld	<b>Default display:</b> (P1; P2) P1= thermostat probe; P2= evaporator probe.

dy	Display delay: (0 to 15min) when the temperature increases, the display is updated of 1°C or 1°F after this time.
----	---

**DEFROST**

dE	Defrost termination temperature: (-55 to 50°C; -67 to 99°F) if P2=Y it sets the temperature measured by the evaporator probe, which causes the end of defrost.
id	Interval between defrost cycles: (0 to 99min) Determines the time interval between the beginning of two defrost cycles.
Md	Maximum length for defrost: (0 to 99min, 0 means no defrost) when P2=n, (not evaporator probe: timed defrost) it sets the defrost duration, when P2 = y (defrost end based on temperature) it sets the maximum length for defrost.
dF	Display during defrost: (rt; it; SP; dF) rt= real temperature; it= start defrost temperature; SP= SET-POINT; dF= label dF.

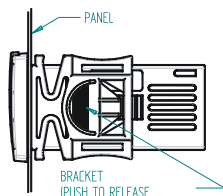
**ALARMS**

AU	Maximum temperature alarm: (AL to 99°C; AL to 99°F) when this temperature is reached the alarm is enabled, after the "Ad" delay time.
AL	Minimum temperature alarm: (-55°C to AU; -67°F to AU) when this temperature is reached the alarm is enabled, after the Ad delay time.
Ad	Temperature alarm delay: (0 to 99min) time interval between the detection of an alarm condition and alarm signalling.
dA	Exclusion of temperature alarm at startup: (0 to 99min) time interval between the detection of the temperature alarm condition after instrument power on and alarm signalling.

**OTHER**

d2	Evaporator probe display (read only)
Pt	Parameter code table
rL	Software release

**7 INSTALLATION AND MOUNTING**



Instrument XR02CX shall be mounted on vertical panel, in a 29x71 mm hole, and fixed using the special bracket supplied. The temperature range allowed for correct operation is 0 to 60°C. Avoid places subject to strong vibrations, corrosive gases, excessive dirt or humidity. The same recommendations apply to probes. Let air circulate by the cooling holes.

**8 ELECTRICAL CONNECTIONS**

The instrument is provided with screw terminal block to connect cables with a cross section up to 2.5mm². Before connecting cables make sure the power supply complies with the instrument's requirements. Separate the probe cables from the power supply cables, from the outputs and the power connections. Do not exceed the maximum current allowed on each relay, in case of heavier loads use a suitable external relay.

**8.1 PROBES**

The probes shall be mounted with the bulb upwards to prevent damages due to casual liquid infiltration. It is recommended to place the thermostat probe away from air streams to correctly measure the average room temperature. Place the defrost termination probe among the evaporator fins in the coldest place, where most ice is formed, far from heaters or from the warmest place during defrost, to prevent premature defrost termination.

**9 HOW TO USE THE HOT KEY**

**9.1 HOW TO PROGRAM THE HOT KEY FROM THE INSTRUMENT (UPLOAD)**

1. Program one controller with the front keypad.
2. When the controller is ON, insert the "Hot-key" and push  $\Delta$  key; the "uP" message appears followed a by flashing "En"
3. Push "SET" key and the "En" will stop flashing.
4. Turn OFF the instrument and then remove the "Hot-key". After that turn it ON again.

NOTE: the "Er" message is displayed for failed programming. In this case push again o key if you want to restart the upload again or remove the "Hot-key" to abort the operation.

**9.2 HOW TO PROGRAM AN INSTRUMENT USING HOT KEY (DOWNLOAD)**

1. Turn OFF the instrument.
2. Insert a programmed "Hot Key" into the 5 PIN receptacle and then turn the Controller ON.
3. Automatically the parameter list of the "Hot-key" is downloaded into the Controller memory, the "do" message is blinking followed a by flashing "En".
4. After 10 sec the instrument will restart working with the new parameters.
5. Remove the "Hot-key".

NOTE: the "Er" message is displayed for failed programming. In this case push again o key if you want to restart the upload again or remove the "Hot-key" to abort the operation.

**10 ALARM SIGNALLING**

Mess.	Cause	Outputs
"P1"	Room probe failure	Compressor output according to Cy e Cn
"P2"	Evaporator probe failure	Defrost end is timed
"HA"	Maximum temperature alarm	Outputs unchanged
"LA"	Minimum temperature alarm	Outputs unchanged

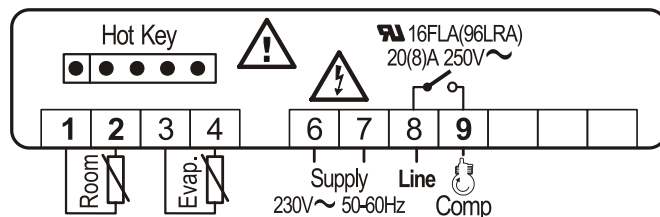
**5.1 ALARM RECOVERY**

Probe alarms "P1" and "P2" start some seconds after the fault in the related probe; they automatically stop some seconds after the probe restarts normal operation. Check connections before replacing the probe. Temperature alarms "HA" and "LA" automatically stop as soon as the temperature returns to normal values.

**11 TECHNICAL DATA**

Housing: self extinguishing ABS  
 Case: frontal 32x74 mm; depth 60mm  
 Mounting: panel mounting in a 71x29mm panel cut-out  
 Protection: IP20  
 Frontal protection: IP65  
 Connections: disconnectable terminal block  $\leq 2.5 \text{ mm}^2$  wiring and 6.3mm fast-on  
 Power supply: according to the model  $\pm 10\%$ ; 230Vac  $\pm 10\%$ , 50/60Hz, 110Vac  $\pm 10\%$ , 50/60Hz  
 Power absorption: 3.5 VA max  
 Display: 2 digits, red LED, 14.2 mm high; Inputs: 2 NTC  
 Relay outputs: compressor SPST 8(3) A, 250Vac; 20(8)A 250Vac  
 Data storing: on the non-volatile memory (EEPROM).  
 Kind of action: 1B; Pollution grade: 2; Software class: A.  
 Rated impulsive voltage: 2500V; Overvoltage Category: II  
 Operating temperature: 0 to 60°C; Storage temperature: -30 to 85°C.  
 Relative humidity: 20 to 85% (not condensing)  
 Measuring and regulation range: NTC -40 to 110°C (-40 to 230°F).  
 Resolution: 0.1°C or 1°C or 1°F (selectable); Accuracy (ambient temp. 25°C):  $\pm 0.7^\circ\text{C} \pm 1 \text{ digit}$ .

**12 CONNECTIONS**



NOTE: in case of 110Vac model, connect power supply to terminals 6-7.

**13 DEFAULT SETTING VALUES**

LBL	DESCRIPTION	RANGE	VALUE	LEVEL
<b>REGULATION</b>				
Hy	Differential	0.1 to 25°C; 1 to 45°F	2.0 °C	L1
LS	Minimum Set Point	-55°C to SET; -67°F to SET	-55 °C	L2
US	Maximum Set Point	SET to 99°C; SET to 210°F	99°C	L2
ot	First probe calibration	-9.9 to 9.9°C; -17 to 17°F	0.0	L2
P2	Second probe presence	n; Y	Y	L2
oE	Second probe calibration	-9.9 to 9.9°C; -17 to 17°F	0.0	L2
od	Outputs activation delay at start up	0 to 99 min	0	L2
AC	Anti-short cycle delay	0 to 50 min	0	L1
Cy	Compressor ON time faulty probe	0 to 99 min	15	L2
Cn	Compressor OFF time faulty probe	0 to 99 min	30	L2
<b>DISPLAY</b>				
CF	Measurement units	°C; °F	°C	L2
rE	Resolution (only for °C)	dE; in	dE	L1
Ld	Default Display	P1; P2	P1	L2
dy	Display delay	0 to 15 min	0	L2
<b>DEFROST</b>				
dE	Defrost termination temperature	-50 to 50°C; -58 to 122°F	8.0 °F	L1
id	Interval between defrost cycles	0 to 99 hours	6	L1
Md	Maximum length for defrost	0 to 99 min.	30	L1
dF	Display during defrost	rt; in; dE	lt	L2
<b>ALARMS</b>				
AU	Maximum temperature alarm	ALL to 99°C; ALL to 210°F	99 °C	L2
AL	Minimum temperature alarm	-55°C to ALU; -67°F to ALU	-55 °C	L2
Ad	Temperature alarm delay	0 to 99 min	15	L2
dA	Exclusion of temperature alarm at startup	0 to 99 min	99	L2
<b>OTHER</b>				
d2	Evaporator probe display	Read Only	---	L1
Pt	Parameter code table	Read Only	---	L2
rL	Firmware release	Read Only	---	L2